



**Convention on  
Biological Diversity**

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AD HOC TECHNICAL EXPERT GROUP MEETING ON THE  
SECOND ASSESSMENT AND REVIEW OF THE CARTAGENA  
PROTOCOL ON BIOSAFETY  
Vienna, Austria, 14 – 16 May 2012

**PROVISIONAL AGENDA**

1. Opening of the meeting.
2. Organizational matters:
  - 2.1 Election of officers;
  - 2.2 Adoption of the agenda;
  - 2.3 Organization of work.
3. The requirement of Article 35 of the Protocol on assessment and review and follow up processes.
4. Information on the status of implementation of the Cartagena Protocol on Biosafety.
5. Assessment and review of effectiveness based on the analysis of information on the implementation of the Protocol.
6. Recommendations to the sixth meeting of the Conference of the Parties serving as the meeting of the Parties to the Protocol.
7. Other matters.
8. Adoption of the report.
9. Closure of the meeting.

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