



**Convention on
Biological Diversity**

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**EXPERT WORKSHOP ON SCIENTIFIC AND
TECHNICAL GUIDANCE ON THE USE OF
BIOGEOGRAPHIC CLASSIFICATION SYSTEMS
AND IDENTIFICATION OF MARINE AREAS
BEYOND NATIONAL JURISDICTION IN NEED
OF PROTECTION**

Ottawa, 29 September–2 October 2009

PROVISIONAL AGENDA

1. Opening of the meeting.
2. Election of the co-chairs, adoption of the agenda and organization of work.
3. Review and synthesis of progress on the identification of areas beyond national jurisdiction, which meet the scientific criteria in annex I to decision IX/20.
4. Review and synthesis of experience with the use of the biogeographic classification system, as referred to in paragraph 19 of decision IX/20.
5. Development of scientific and technical guidance on the use and further development of biogeographic classification systems, and guidance on the identification of marine areas beyond national jurisdiction, which meet the scientific criteria in annex I to decision IX/20.
6. Other matters.
7. Adoption of the report.
8. Closure of the meeting.
