



**CONVENTION ON  
BIOLOGICAL  
DIVERSITY**

Distr.  
GENERAL

UNEP/CBD/AHTEG-PA/1/1  
21 May 2003

ORIGINAL: ENGLISH

**AD HOC TECHNICAL EXPERT GROUP ON  
PROTECTED AREAS**

First meeting

Tjärnö, Sweden, 10-14 June 2003

**PROVISIONAL AGENDA**

1. Opening of the meeting.
2. Organizational matters:
  - 2.1. Election of officers;
  - 2.2. Adoption of the agenda;
  - 2.3. Organization of work.
3. Substantive issues:
  - 3.1. Status and trends of protected areas, including their role and value;
  - 3.2. Planning, establishing and managing protected areas and networks:
    - (a) Review of methods and approaches, appropriate policies and strategies for planning and establishment of protected areas;
    - (b) Methods for developing systems plans and integrating biodiversity into sectoral plans and strategies;
    - (c) Mechanisms for stakeholder involvement;
    - (d) Identification of ecosystem and bioregional approaches for protected-area management and sustainable use of biodiversity;
    - (e) Transboundary protected areas;
  - 3.3. Meeting the costs of protected areas;
  - 3.4. Measuring effectiveness of protected areas;

/...

- 3.5. Draft programme of work on protected areas under the Convention on Biological Diversity.
4. Preparation and adoption of the report:
  - 4.1. Determination of need for follow-up work;
  - 4.2. Preparation of report;
  - 4.3. Adoption of report.
5. Other matters.
6. Closure of the meeting.

-----