



**Convention on
Biological Diversity**

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**SUBSIDIARY BODY ON SCIENTIFIC, TECHNICAL AND
TECHNOLOGICAL ADVICE**

Fifteenth meeting
Montreal, 7-11 November 2011

PROVISIONAL AGENDA

1. Opening of the meeting.
2. Election of officers, adoption of the agenda and organization of work.
3. Scientific and technical issues of relevance to the implementation of, reporting on, and follow-up to, the Strategic Plan for Biodiversity 2011-2020:
 - 3.1 Strategic Plan for Biodiversity 2011–2020: updated technical rationales and indicators;
 - 3.2 Ways and means to support ecosystem restoration;
 - 3.3 Draft comprehensive capacity-building strategy for the Global Taxonomy Initiative.
4. Matters arising from other decisions adopted at the tenth meeting of the Conference of the Parties:
 - 4.1 Invasive alien species: proposals on ways and means to address gaps in international standards regarding invasive alien species introduced as pets, aquarium and terrarium species, as live bait and live food;
 - 4.2 Inland water biodiversity: implications of changes in the water cycle, and freshwater resources in the implementation of the programmes of work;
 - 4.3 Sustainable use of biodiversity: revised recommendations of the Liaison Group on Bushmeat, including options for small-scale food and income alternatives, and report on how to improve sustainable use in a landscape perspective;
 - 4.4 Arctic biodiversity.
5. Ways and means to improve the effectiveness of the Subsidiary Body on Scientific, Technical and Technological Advice.
6. Draft provisional agenda, and dates and venue for the sixteenth meeting of the Subsidiary Body on Scientific, Technical and Technological Advice.
7. Adoption of the report and closure of the meeting.

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