Ref.: SCBD/SEL/OJ/lb/80865

21 September 2012

NOTIFICATION

Eleventh meeting of the Conference of the Parties
High Level Segment

Dear Madam/Sir,

As you know, the Government of India will host the High Level Segment of the eleventh meeting of the Conference of the Parties to the Convention on Biological Diversity, from 16 to 19 October at the Hyderabad International Convention Center, Hyderabad, Andhra Pradesh, India.

I am pleased to attach, for your information, the programme of the High Level Segment as prepared by the Government of India in consultation with the Secretariat. More information about the High Level Segment is available at: http://cbdcop11india.in/hls.html

Please accept, Madam/Sir, the assurances of my highest consideration.

Braulio Ferreira de Souza Dias
Executive Secretary

All CBD National Focal Points
### High Level Segment of CoP-11 to CBD

**Venue:** Hyderabad International Convention Centre (HICC), Hyderabad, India  
**Date:** 16 -19 October, 2012

## Draft PROGRAMME
(As on 14th September, 2012)

### Opening Plenary of the High Level Segment (HLS)

**Date:** 16th October, 2012  
**Time:** 3.30 to 4.30 pm

Opening Statements by the Prime Minister of India and other dignitaries including Chief Minister of Andhra Pradesh; President of CoP-11; Executive Secretary of CBD; GEF CEO and Executive Director of UNEP

### Sessions

<table>
<thead>
<tr>
<th>17 October (Wed)</th>
<th>18 October (Thus)</th>
<th>19 October (Fri)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Morning session</strong> (10.00 AM - 01.00 PM)</td>
<td><strong>Statements by the participants at Ministerial level (Cont’d.)</strong></td>
<td><strong>Chair’s Summary HLS Panels (I - IV)</strong></td>
</tr>
<tr>
<td><strong>Chair:</strong> Ms Jayanthi Natarajan, Minister Environment and Forests, Government of India (GoI) and President CoP-11</td>
<td><strong>Parallel Panel discussion</strong></td>
<td><strong>Chair:</strong> Ms Jayanthi Natarajan, Minister Environment and Forests, GoI and President CoP-11</td>
</tr>
<tr>
<td><strong>Stations by Heads of Mininisterial Delegations and participating International Organisations</strong></td>
<td><strong>Panel-III: Coastal and Marine Biodiversity</strong></td>
<td><strong>Lunch by Government of India (by invitation)</strong></td>
</tr>
</tbody>
</table>
| **Parallel Panel discussion** | **Moderator:** Peru  
**Facilitators:** France, Philippines, Senegal, Seychelles, Venezuela | **Invites:** All HLS participants (1+1) |
| **Moderator:** UK (tbc)  
**Facilitators:** Germany, Brazil, South Africa, Costa Rica, Cuba | **Moderator:** Namibia (tbc)  
**Facilitators:** Sweden, Bolivia, Indonesia, Ghana, Australia | **Invites:** All HLS participants (1+1) |
| **Lunch by Government of India (by invitation)** | **Statements by the participants at Ministerial level (Cont’d.)** | **Closing Plenary of CoP-11** |
| **Invites:** All HLS participants (1+1) | **Parallel Panel discussion** | **Reception hosted by Government of India** |
| **Reception hosted by Government of India** | **Panel-IV: Implementation of Nagoya Protocol on Access to Genetic Resources and Benefit Sharing** | **Invitees:** All participants in the HLS (1+1) |
| **07.00 - 09.00 PM** | **Moderator:** Norway  
**Facilitators:** Bhutan, Mexico, Ethiopia, Republic of Korea, EU | **06.00 PM** |
| **Evening Session** | **07.00 - 09.00 PM** | **Reception by Republic of Korea** |
| **Reception hosted by Government of Andhra Pradesh** | **Reception hosted by Government of India** | |
| **Invitees:** All participants in the HLS (1+1) | **Invitees:** All participants in the HLS (1+1) | |

* tbc – To be confirmed